



ULTIMATECUT Twist drill with FLOWSTEP® tip, HSS-Co 5, DIN 338, Type FT, 3-surface shank



Ideal for precise and demanding drilling applications. Equipped with the special FLOWSTEP® tip, it enables accurate centering and rapid pre-drilling, the drill stays safely in place even on round surfaces without slipping. Made from high-quality high-speed steel with 5% cobalt content (HSS-Co 5), the twist drill impresses with its very high wear resistance and heat resistance, which significantly extends its service life. Optimal performance when cutting harder materials such as stainless steel or alloyed steel. The 3-surfasce shank ensures a secure hold in the drill chuck and optimal power transmission. Whether for hand-held or stationary drilling, the ULTIMATECUT twist drill guarantees professional and precise results.



FLOWSTEP® tip from Ø 3.00 mm

Packaging: Square Plastic Tube Container

Ø mm	L1 mm	L2 mm	HSS-Co 5	
1.0	34.0	12.0	259 010 E	10
1.5	40.0	18.0	259 015 E	10
2.0	49.0	24.0	259 020 E	10
2.5	57.0	30.0	259 025 E	10
3.0	61.0	33.0	259 030 E	10
3.3	65.0	36.0	259 033 E	10
3.5	70.0	39.0	259 035 E	10
4.0	75.0	43.0	259 040 E	10
4.2	75.0	43.0	259 042 E	10
4.5	80.0	47.0	259 045 E	10
5.0	86.0	52.0	259 050 E	10
5.5	93.0	57.0	259 055 E	5
6.0	93.0	57.0	259 060 E	5
6.5	101.0	63.0	259 065 E	5
6.8	109.0	69.0	259 068 E	5

Ø mm	L1 mm	L2 mm	HSS-Co 5	
7.0	109.0	69.0	259 070 E	5
7.5	109.0	69.0	259 075 E	5
8.0	117.0	75.0	259 080 E	5
8.5	117.0	75.0	259 085 E	1
9.0	125.0	81.0	259 090 E	1
9.5	125.0	81.0	259 095 E	1
10.0	133.0	87.0	259 100 E	1
10.2	133.0	87.0	259 102 E	1
10.5	133.0	87.0	259 105 E	1
11.0	142.0	94.0	259 110 E	1
11.5	142.0	94.0	259 115 E	1
12.0	151.0	101.0	259 120 E	1
12.5	151.0	101.0	259 125 E	1
13.0	151.0	101.0	259 130 E	1

		HSS-Co 5
19 tlg./pcs.	ULTIMATECUT Twist drill set, DIN 338, type FT Ø 1.0 mm to 10.0 mm x 0.5 mm increasing	259 214 ERO
25 tlg./pcs.	ULTIMATECUT Twist drill set, DIN 338, type FT Ø 1.0 mm to 13.0 mm x 0.5 mm increasing	259 215 ERO



259 214 ERO

		HSS-Co 5
5 tlg./pcs.	5-PACK ULTIMATECUT Twist drill set, DIN 338, type FT Ø 4.0 5.0 6.0 8.0 10.0 mm	259 205 ERO

Available from fall 2025

