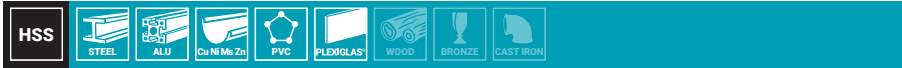




ULTIMATECUT Twist drill with FLOWSTEP® tip, HSS, DIN 338, Type FT, 3-surface shank



Ideal for precise and demanding drilling applications. Equipped with the special FLOWSTEP® tip, it enables accurate centering and quick drilling, the drill stays securely in place even on round surfaces without slipping. Made of high-quality high-speed steel (HSS), the twist drill impresses with its high wear resistance and heat resistance. Holes with a 20 mm diameter can be drilled directly, without pre-drilling. The 3-surface shank ensures a secure hold in the drill chuck and optimum power transmission. The stepped shank from 13.5 mm diameter allows clamping in a standard drill chuck. Whether for hand-held or stationary drilling, the ULTIMATECUT twist drill guarantees professional and precise results.

! FLOWSTEP® tip from Ø 3.00 mm

Packaging: Square Plastic Tube Container

Ø mm	L1 mm	L2 mm	HSS	
1.0	34.0	12.0	259 010	10
1.5	40.0	18.0	259 015	10
2.0	49.0	24.0	259 020	10
2.5	57.0	30.0	259 025	10
3.0	61.0	33.0	259 030	10
3.3	65.0	36.0	259 033	10
3.5	70.0	39.0	259 035	10
4.0	75.0	43.0	259 040	10
4.2	75.0	43.0	259 042	10
4.5	80.0	47.0	259 045	10
5.0	86.0	52.0	259 050	10
5.5	93.0	57.0	259 055	5
6.0	93.0	57.0	259 060	5
6.5	101.0	63.0	259 065	5
6.8	109.0	69.0	259 068	5

Packaging: Sustainable Square Plastic Tube Container

Ø mm	L1 mm	L2 mm	Ø3 mm	HSS	
13.5	160.0	108.0	12.7	259 135	1
14.0	160.0	108.0	12.7	259 140	1
14.5	169.0	114.0	12.7	259 145	1
15.0	169.0	114.0	12.7	259 150	1
15.5	178.0	120.0	12.7	259 155	1
16.0	178.0	120.0	12.7	259 160	1
16.5	184.0	125.0	12.7	259 165	1



		HSS
19 tlg./pcs.	ULTIMATECUT Twist drill set, DIN 338, type FT Ø 1.0 mm to 10.0 mm x 0.5 mm increasing	259 214 RO
25 tlg./pcs.	ULTIMATECUT Twist drill set, DIN 338, type FT Ø 1.0 mm to 13.0 mm x 0.5 mm increasing	259 215 RO



		HSS
5 tlg./pcs.	5-PACK ULTIMATECUT Twist drill set, DIN 338, type FT Ø 4.0 5.0 6.0 8.0 10.0 mm	259 205 RO

